



**Horizontal cold chamber die casting machine**

Stock - Nr.: Ref.  
Manufacturer:  
Type:  
Year of construction:

KK - 17400  
Bühler  
H-400 SC  
1990

**Equipment**

- Electronic command Datas 4.00
- Automatic tie bar moving system 2x
- 3-phase injection system
- Central die height adjustment
- Core pull units
- Hydraulic stroke limitation system
- Automatic central lubrication
- Hydraulic ejector
- Machine configuration & documentation

**Technical specifications:**

Locking force	4600	kN
Injector force	420 - 180	kN
Ejector force	240	kN
Ejector stroke	145	mm
Platen dimensions – h x v	990 x 990	mm
Distance between tie-bars – h x v	640 x 640	mm
Tie-bar diameter	120	mm
Min. / Max. die height	250 – 780	mm
Die opening stroke	640	mm
Motor capacity	30	KW
Dimension machine	7500 x 2500 x 2300	mm
Weight approx.	16	t
Location	D – 41812 Erkelenz	