



**Horizontal cold chamber die casting machine**

Stock - Nr.:\_Ref.  
Manufacturer:  
Type:  
Year of construction:

KK - 17630  
Bühler  
H-630 B  
1990

**Equipment**

- Electronic command Datas 4.00
- Automatic tie bar moving system 1x
- 3-phase injection system
- Central automatic die height adjustment
- Core pull units
- Hydraulic stroke limitation system
- Automatic central lubrication
- Hydraulic ejector
- Machine configuration & documentation

**Technical specifications:**

Locking force	7250	kN
Injector force	265 - 650	kN
Ejector force	340	kN
Ejector stroke	175	mm
Platen dimensions – h x v	1210 x 1210	mm
Distance between tie-bars – h x v	780 x 780	mm
Tie-bar diameter	150	mm
Min. / Max. die height	300 - 950	mm
Die opening stroke	780	mm
Motor capacity	45	KW
Dimension machine	9000 x 2900 x 2600	mm
Weight approx.	27,2	t
Location	D – 41812 Erkelenz	