



Horizontal cold chamber die casting machine

Stock - Nr.: Ref.
Manufacturer:
Type:
Year of construction:

KK - 10100
Bühler
GDA H-100 B
1977 / 2010

Equipment

- Electronic control BÜHLER IC
- 3-phase injection system Parashot
- Die height adjustment
- Core pulling programs for core I / II / III
- Electro hydraulic locking safety device
- Central lubrication
- Hydraulic ejector
- Hydraulic medium water glycol
- Machine configuration & documentation

Technical specifications:

Locking force	1000	kN
Injector force	180 - 90	kN
Ejector force	65	kN
Ejector stroke	75	mm
Platen dimensions – h x v	535 x 525	mm
Distance between tie-bars – h x v	350 x 350	mm
Tie-bar diameter	60	mm
Min. / Max. die height	125 - 450	mm
Die opening stroke	360	mm
Motor capacity	15	KW
Dimension machine	4400 x 1600 x 1700	mm
Weight approx.	3,8	t
Location	D – 41812 Erkelenz	

technical data without obligation