



Horizontal cold chamber die casting machine

Stock - Nr.: Ref.
Manufacturer:
Type:
Year of construction:

KK - 17800
Bühler
H-800 B DC V 4.00
1989

Equipment

- Electronic command Datas 4.00
- Automatic tie bar moving system 2x
- 3-phase injection system
- Central automatic die height adjustment
- Core pull units
- Hydraulic stroke limitation system
- Automatic central lubrication
- Hydraulic ejector
- Machine configuration & documentation

Technical specifications:

Locking force	9200	kN
Injector force	650 x 265	kN
Ejector force	340	kN
Ejector stroke	175	mm
Platen dimensions – h x v	1410 x 1410	mm
Distance between tie-bars – h x v	900 x 900	mm
Tie-bar diameter	180	mm
Min. / Max. die height	330 x 1050	mm
Die opening stroke	900	mm
Motor capacity	55	KW
Dimension machine	9800 x 3500 x 2800	mm
Weight approx.	40,9	t
Location	D – 41812 Erkelenz	